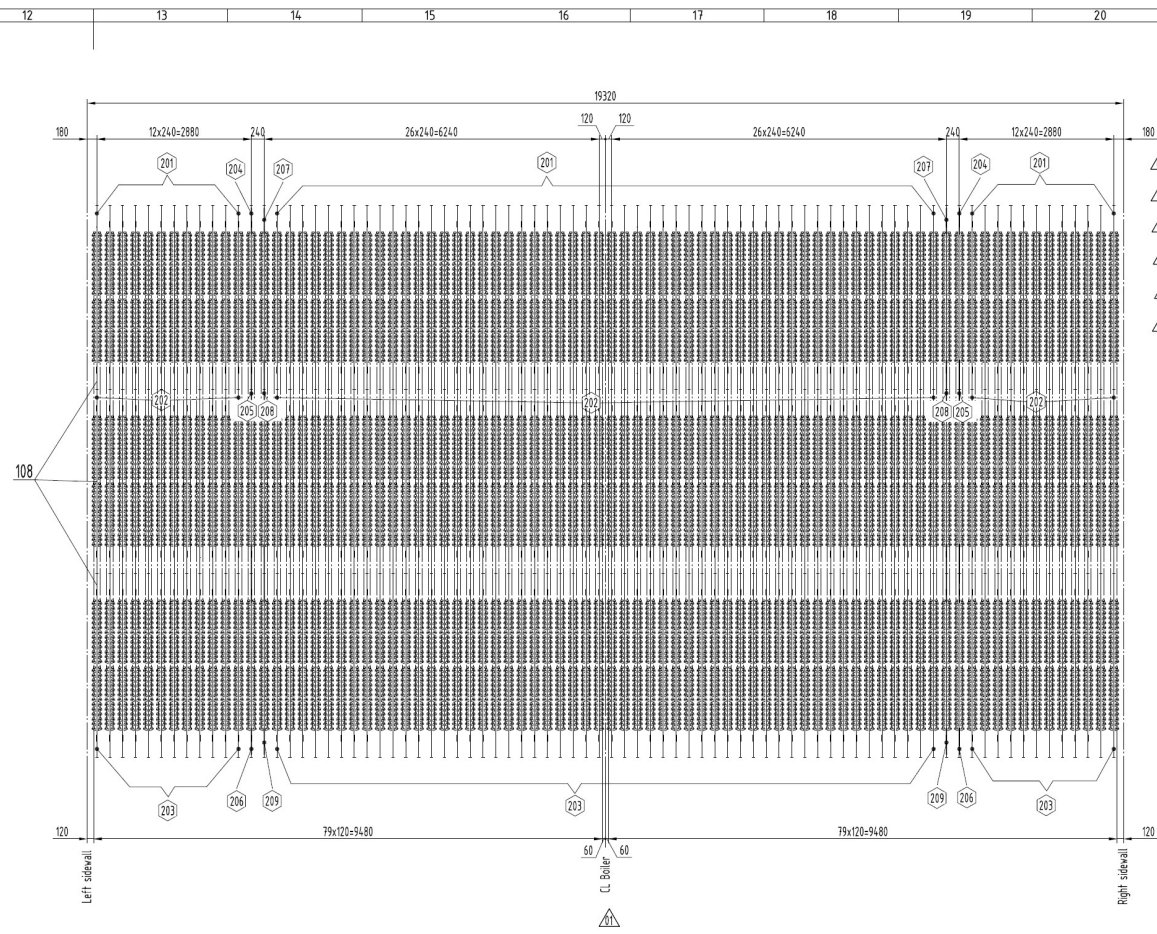
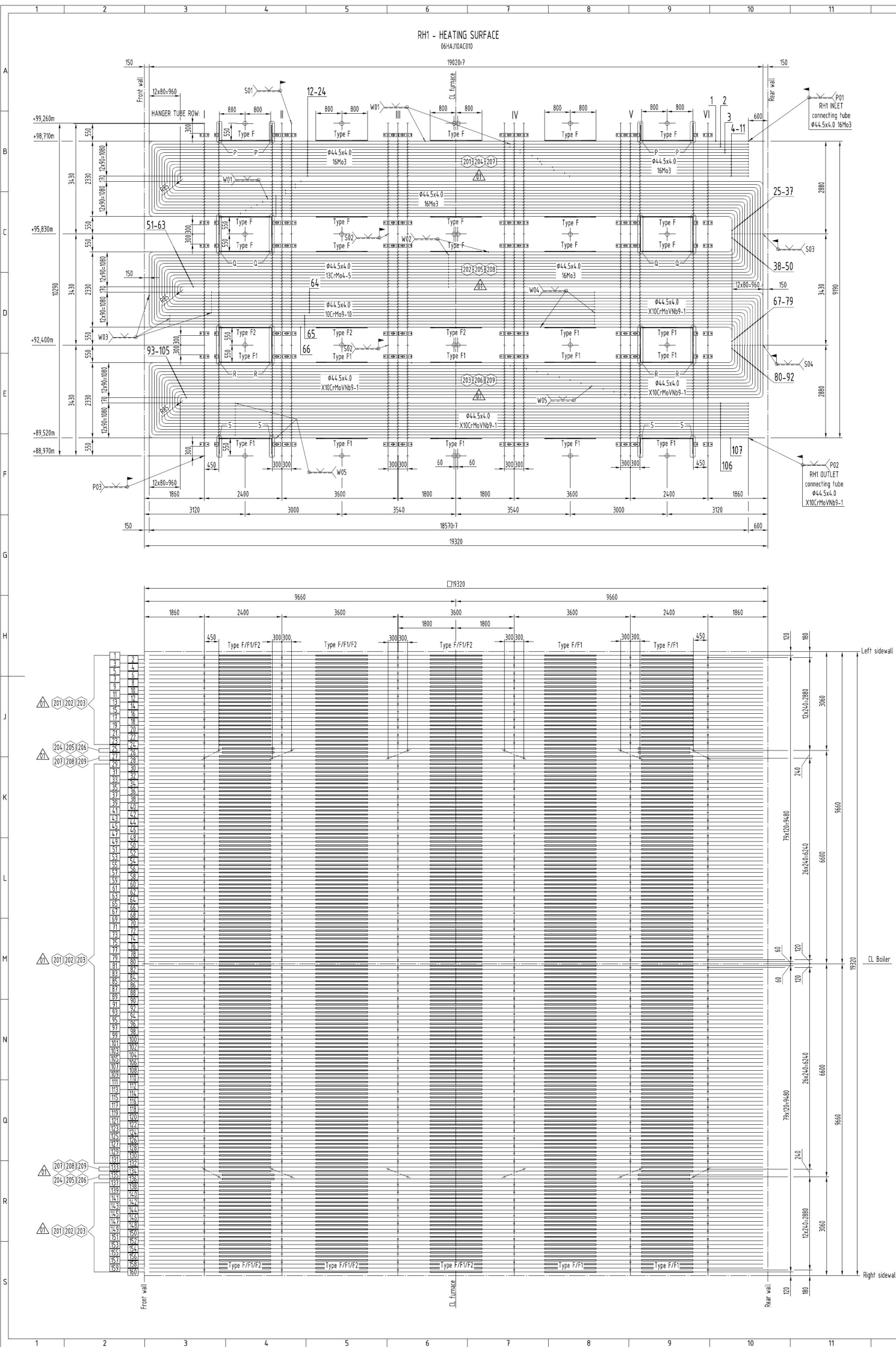




Zugehörige Zeichnungen / Relevant Drawings			
Nr. No.	Zeichnungs Nummer Drawing Number	Benennung Description	Bemerkung Remark
1	1.48315/00 242-0112	RH1-tube coils armouring details	
2	1.48315/00 242-0113	RH1-tube coils supporting parts	
3	1.48315/00 242-0114	RH1-tube coils shipping parts sheet1 (201,204)	
4	1.48315/00 242-0115	RH1-tube coils shipping parts sheet2 (207)	
5	1.48315/00 242-0116	RH1-tube coils shipping parts sheet3 (202,205)	
6	1.48315/00 242-0117	RH1-tube coils shipping parts sheet4 (208)	
7	1.48315/00 242-0118	RH1-tube coils shipping parts sheet5 (203,206)	
8	1.48315/00 242-0119	RH1-tube coils shipping parts sheet6 (209)	
Universal tolerances (welded structures) for measurements without tolerances:			
Iso 13920 B-F			
Tolerance class			
Dimensions in mm and/or degree for nominal size range in mm			
length of shortest side			
For linear dimensions			
For angular measurement			
For straightness, even surface and parallelism tolerance			
Surface details according to ISO 1392			
Welded details according to ISO 2553			
Für Schweißnähte gilt Bewertungsgruppe "B" nach DIN EN ISO 5817			
For weld seams evaluation group "B" according to DIN EN ISO 5817			
Legend / Legende:			
1 Versandteil Nummer Shipment part Number			
1 Rohrbrett Nummer Tube panel Number			
1 Bauteilposition Tube / Item number			
W Werkstattschweißung, Pos. im Schweißplan Shop weld, Position in weld list			
S Baustellenschweißung, Pos. im Schweißplan Site weld, Position in weld list			
P Schweißangabe in Anschlusszeichnung Weld reference on relevant drawing			
Fertigung der Rohlinge nach EN2552-5 / VGB-455H Manufacturing of the tube coils acc. to EN2552-5 / VGB-455H			
Auslegung im Zeitstandsbereich Calculation with Creep rupture strength			
TECHNISCHE ANFORDERUNGEN / TECHNICAL REQUIREMENTS			
Spezifikationen / Specifications			
FESTIGKEITSBERECHNUNG / DESIGN CALCULATION			
BESTANDTEIL DER ZEICHNUNG / PART OF DRAWING			
Specification for material X10CrMoVNb9-1 (P91), X10CrWMoVNb9-2 (P92) or X12CrCoWMoVNb12-2-2 (VM12-SHC)			
Attention Workshop!			
Attention Site!			
Particulars			
Scale: 1:50			
Other Document Code (if any)			
Document Status			
RH1-tube coils assembly			
Please consult the environment before printing this document			